### SWITCH PROBES



#### **Electrical specifications**

Temperature [°C]	-45°+100°	
Current [A]	3	
Current switch [A]	1	
R typ [mOhm]	<100	

#### Mechanical specifications

	Working trav [mr		Contact force at 6 bar [cN]
Switch Point 1 F899P000	1 2.	0	±0,3
Switch Point 1 F899P000	2 3.	0	±0,2
Nominal travel [mm]	3.	8	350 ±20%
Switch Point 2	4.	0	±0,2
Maximum travel [mm]	5.	0	
Operating pressure	0	7 bar nange	75cN/bar
Operating medium			ssed air filtered)
Allowed leakage rate	5	cm³/m	in.

#### Materials and plating

Plunger Synthetic		unplated		
Dorrol	Brass	gold plated		
Barrel	Synthetic	unplated		
Spring	Spring steel	silver plated		
Receptacle	Brass	nickel plated		

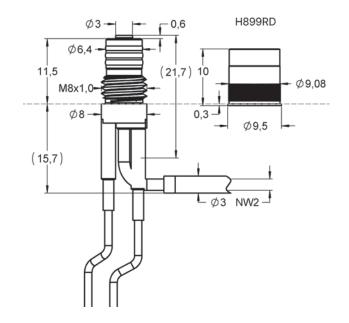
#### Accessories

1002634	2100782 (NW2)	Pneumatic tube
1023938	H899RD	Receptacle
1004180	FAWZ761	Insertion tool receptacle
1023929	FWZ899	Screw-in tool probe

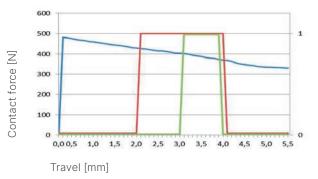
## F899P0001 (NO) Off-On-Off | 394 mil | Pneumatic

#### Series drawing

All measurements are in mm.



#### Switch-Characteristic



Special solution for pneumatic position tests at limited space. The pneumatic micro switch probe F899P with two switch points (Off-On-Off) allows an exact determination of the DUT position.

#### Drill size recommendation (mm)

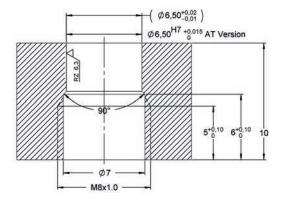
1023938	H899RD	9.02 - 9.06
1020000	11000118	0102 0100

### SWITCH PROBES

Order code	e Product name	Tip Style	Tip Ø [mm]	Material/ Plating	Force [cN]	Thread [M]	Version	FM Choice
1021585	F899P0001	17 🧵	3.00	K / U	350	M8x1	-	-
1022307	F899P0002	17	3.00	K / U	350	M8x1	-	-

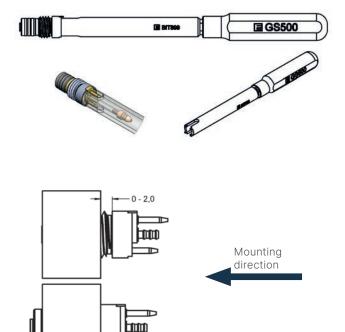
# Drilling recommendations for the use without receptacle

For mounting the probe F899P without receptacle a precise drilling is mandatory to hold the probe in its position. It is essential to consider if the module with the mounted probe needs to be airtight or not. An airtight module needs extremely precise drilling dimensions. As the ideal drilling diameters depend on the material, the recommendations here are only a guideline for your own drilling tests.



#### Mounting tool FWZ899

The mounting tool fits into the corresponding notch of the probe and allows to screw in and position the probe securely from backwards.



#### Longitudinal Adjustment

The probe F899P can be mounted either on stop or it can be adjusted for up to 2,0 mm in longitudinal direction. This is realized by the thread of the probe. One full turn of the probe leads to 1,0 mm adjustment.